

HydroSpace S4 Sponsons Installation Instruction

At first you find the right position for the sponsons(Nr. 2) and mark it.

now you have to grind the hull with the fleece. After you must clean it with the sika cleaner.

Wait 10 min. and then you coat the hull with the primer.

After the Primer you wait also 10 min.

make a complete round on the Sponson with sikaflex.

(min. 3-4mm thickness)

Make some points in the middle and a second line at down in front (Nr. 5,6)

Now, mount it under low pressure to the marks. Don't press the sponson to hard on the hull. The Thickness from the glue must be min. 2 mm.

Press it on until you can see the adhesion comes out around the sponsons.

Smooth the overglue over the edge to seal it. Try to seal all edges with the rest of sikaflex.

The Sponsons must Dry minimum

24 Hours with 50% humidity by 23° celsius

We recommend only glue. If You are not be sure of the stability. fix them with the enclosed rivets. Be careful by drilling the holes, you can damage parts inside (fuel – tank)